

MAHARASHTRA POLLUTION CONTROL BOARD

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Kalpataru Point, 2nd, 3rd
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Planet Cinema, Near Sion
Circle, Sion (E),
Mumbai-400022

RED/L.S.I (R22)

Date: 24/10/2024

No:- Format1.0/CC/UAN No.MPCB-
CONSENT-0000188758/CO/2410002382

To,

M/s. Aarav Fragrances & Flavors Pvt. Ltd.,
Gut No.153, 167, 169, 170,171,296, 153, 167, 169,
170,171,296,
Village Jamghar-Lakhampur, Post Nehroli, Tal. Wada,
District Palghar.



Your Service is Our Duty

Sub: Grant of 1st Consent to Operate (Expansion) in amalgamation with existing Consent to Operate under Red category.

- Ref:**
1. Consent to Operate accorded by the Board vide No:- Format 1.0/AS(T)/ UAN No.0000098715/ CO-2104000664, Date.12.04.2021 valid upto 30.09.2025.
 2. Re-validation of Consent to Establish accorded by the Board vide No:- Format 1.0/AS(T)/ UAN No.0000130813/CE/2208000584, Date: 12.08.2022.
 3. Environmental Clearance accorded by MoEF & CC vide letter F. No. J-11011/49/2019-IA-II (I), dtd 25.10.2019.

Your application No.MPCB-CONSENT-0000188758 Dated 25.11.2023

For: Grant of Consent to Operate under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization under Rule 6 and Rule 18(7) of the Hazardous & Other Wastes (Management & Transboundary Movement) Rules 2016 is considered and the consent is hereby granted subject to the following terms and conditions and as detailed in the schedule I, II, III & IV annexed to this order:

1. **The consent to operate is granted for a period up to 30/09/2025**
2. **The capital investment of the project is Rs.76.10 Crs. (As per undertaking submitted by pp Existing CI is-Rs. 27.10 Crs + Expansion/Increase in C.I. - Rs. 49.0 Crs.)**

3. **Consent is valid for the manufacture of:**

Sr No	Product	Existing Quantity	Proposed Quantity	Total	UOM
Products					
1	Perfumery & Flavor Esters Products in various grades	0	0	372	MT/M
	Perfumery & Flavor Alcohol Products in various grades				
	Perfumery & Flavor Aldehyde and Aldehyde derivatives Products in various grades				
	Dimerization and Trimerization of simple olefins. Products in various grades				
	Ketals / Acetals / substituted 1,3-propanediols Products in various grades				
	Macro cyclic and polycyclic musks derived from propylene/ butadiene and other propylene derivatives Products in various grades				
	Aldehydes & Ketones by Aldol Condensation Products in various grades				
	Acetylene & other alkyne derivatives Products in various grades				
	Cyclo Alkylation//Acetylation, Diel Alders Reactions; Cyclation Reaction, Etherification of Alkyl Halide & Alcohol, Epoxidation of Alkenes /Friedel Craft Reactions Products in various grades.				
	Hydrogenation Products in various grades`				
2	Formulation / Blending /Mixing of fragrances / perfumes & flavors (By Formulation process only)	276	0	276	MT/M
3	Research and Development for fragrances & flavors	0	0	0	--NA--

4. **Conditions under Water (P&CP), 1974 Act for discharge of effluent:**

Sr No	Description	Permitted (in CMD)	Standards to	Disposal Path
1.	Trade effluent	47.64	As per Schedule-I	Recycle 100% to achieve ZLD
2.	Domestic effluent	7.2	As per Schedule-I	Soaked in soak pit

5. **Conditions under Air (P& CP) Act, 1981 for air emissions:**

Sr No.	Stack No.	Description of stack / source	Number of Stack	Standards to be achieved
1	S-1	Boiler (Baby Boiler) Existing	1	As per Schedule -II

Sr No.	Stack No.	Description of stack / source	Number of Stack	Standards to be achieved
2	S-2	D.G Set (62.5 KVA) Existing	1	As per Schedule -II
3	S-3	D.G Set (160 KVA) Existing	1	As per Schedule -II
4	S-4	Boilers (850 Kg/Hr x 5 Nos.) New	1	As per Schedule -II
5	S-5	Thermic Fluid Heater (3 Lakh Kcal./Hr)	1	As per Schedule -II
6	S-6	DG Set (500KVA x 2 Nos.)	1	As per Schedule -II
7	S-7	Process Reactor Vent (Existing)	1	As per Schedule -II
8	S-8	Process Reactor Vent (New)	1	As per Schedule -II

6. **Non-Hazardous Wastes:**

Sr No	Type of Waste	Quantity	UoM	Treatment	Disposal
1	Canteen Waste	2	MT/M	Composting	Used as manure
2	Scrap (Paper/Glass etc)	2.9	MT/M	Sale	Sale to authorized party
3	Fly ASH from Boiler & TF Heater	243	MT/M	Sale	Sale to authorized party

7. **Conditions under Hazardous & Other Wastes (M & T M) Rules 2016 for Collection, Segregation, Storage, Transportation, Treatment and Disposal of hazardous waste:**

Sr No	Category No./ Type	Quantity	UoM	Treatment	Disposal
1	35.3 Chemical sludge from waste water treatment	10	MT/M	Landfill after treatment	CHWTSDF
2	5.1 Used or spent oil	2.4	MT/M	Recycle*	Sale to authorised party / CHWTSDF
3	33.1 Empty barrels /containers /liners contaminated with hazardous chemicals /wastes	12.5	MT/M	Recycle	Sale to authorised party / CHWTSDF
4	26.3 Spent acid	20	MT/M	Recycle*	Sale to authorised party / CHWTSDF
5	20.3 Distillation residues	20	MT/M	Incineration	CHWTSDF
6	33.2 Contaminated cotton rags or other cleaning materials	6	MT/M	Incineration	CHWTSDF
7	29.5 Spent catalysts	6	MT/M	Recycle*	Sale to authorised party / CHWTSDF
8	28.1 - Inorganic salts (side stream products)	50	MT/M	Recycle*	Sale to authorised party / CHWTSDF

Sr No	Category No./ Type	Quantity	UoM	Treatment	Disposal
9	3.2 - Cargo residue and sludge containing materials	4.5	MT/M	Incineration	CHWTSDF
10	5.2 Wastes or residues containing oil	0.12	MT/M	Incineration	CHWTSDF
11	37.3 Concentration or evaporation residues	50	MT/M	Incineration	CHWTSDF

[* Industry shall ensure disposal to the Actual user having permissions under Rule 9 of Hazardous and other Waste (M & TM) Rules, 2016]

8. The Board reserves the right to review, amend, suspend, revoke this consent and the same shall be binding on the industry.
9. This consent should not be construed as exemption from obtaining necessary NOC/ permission from any other Government authorities.
10. The industry shall obtain necessary permission from the Directorate of Industrial Safety and Health (DISH).
11. The applicant shall properly collect, transport & regularly dispose-off the Hazardous Waste to CHWTSDF, in compliance of the Hazardous and other Waste (M & TH) Rule-2016 and keep proper manifest thereof.
12. This Consent is issued subject to an order passed or may be passed by Hon'ble NGT in application No. 105/018.
13. The applicant shall comply with the conditions of the Environmental Clearance accorded by MoEF & CC vide letter F. No. J-11011/49/2019-IA-II (I), dtd 25/10/2019 and ensure display/upload of six-monthly compliance monitoring report on their official website.
14. This consent is issued pursuant to the NOC of National Board of Wild Life granted vide No. Desk-23(2) /W/Survey/C.R.No. 24/335/2019-20, dtd., 03/05/2019.
15. Industry shall comply with the conditions of NOC obtained from CGWA which is valid from 30/09/2020 to 29/09/2023
16. This consent is issued in amalgamation with existing consent to operate with overriding effect to the consent No. Format 1.0/AS(T)/UAN No. 0000098715/CO-2104000664, dtd 12.04.2021 which is valid upto 30.09.2025.
17. Industry shall install online monitoring system i.e. IP Camera and flow meter to ensure the Zero Liquid Discharge and its connectivity to the MPCB server. Industry shall also install separate energy meter to the pollution control devices.
18. The applicant shall obtain Consent to Operate from Maharashtra Pollution Control Board before actual commencement of the Unit/Activity.

19. The industry shall create an Environment Cell by appointing an Environmental Engineer / Expert for looking after day-to-day activities related to Environment / Pollution control.

This consent is issued on the basis of information/documents submitted by the Applicant/Project Proponent, if it has been observed that the information submitted by the Applicant/Project Proponent is false, misleading or fraudulent, the Board reserves its right to revoke the consent & further legal action will be initiated against the Applicant/Project Proponent.

Received Consent fee of -

Sr.No	Amount(Rs.)	Transaction/DR.No.	Date	Transaction Type
1	75000.00	TXN2401005226	25/01/2024	Online Payment
2	475000.00	TXN2404004730	26/04/2024	Online Payment
3	183452.00	3824843	02/08/2024	NEFT

Copy to:

1. Regional Officer, MPCB, Kalyan and Sub-Regional Officer, MPCB, Kalyan III
- They are directed to ensure the compliance of the consent conditions.
2. Chief Accounts Officer, MPCB, Sion, Mumbai

SCHEDULE-I

Terms & conditions for compliance of Water Pollution Control:

1. A] As per your application, you have segregated trade effluent into weak stream & strong stream and provided Effluent Treatment Plant (ETP) comprising of:
 - i) **Strong COD/TDS stream of 5 CMD** - Treatment system comprising of Primary (Collection tank, Neutralization tank, Equalization tank, Flash mixer, Primary Clarifier/Primary Settling Tank) ., Distillation column followed by Sludge treatment (Sludge drying bed).
 - ii) **Weak COD/TDS stream of 42.64 CMD** - Treatment system comprising of Primary (Collection tank, Neutralization tank, Equalization tank, Flash mixer, Primary Clarifier/Primary Settling Tank), Secondary (Activated sludge process), Tertiary (Pressure sand filter, Activated carbon filter), Sludge treatment (Sludge drying bed) .
- B] The Applicant shall operate the effluent treatment plant (ETP) to treat the trade effluent and recycle the entire treated effluent into the process for various purposes such as for cooling, process & Scrubbing with metering system so as to achieve Zero Liquid Discharge. There shall be no discharge on land or outside factory premises.
- C] Industry shall install online monitoring system i.e. IP Camera and flow meter to ensure the Zero Liquid Discharge and its connectivity to the MPCB server. Industry shall also install separate energy meter to the pollution control devices.
2. A] As per your application, you have provided Septic Tank followed by Soak pit for the treatment of 7.2 CMD of sewage.
- B] The Applicant shall operate the sewage treatment system to treat the sewage so as to achieve the following standards.

Sr.No	Parameters	Standards (mg/l)	
1	Suspended Solids	Not to exceed	50
2	BOD 3 days 27°C	Not to exceed	30

- C] The treated sewage shall be soaked in soak pit and overflow if any shall be discharged on land for gardening within premise after confirming above standards.
3. The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system or an extension or addition thereto.
4. The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.

5. The Applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Act, 1974 and as amended, by installing water meters and other provisions as contained in the said act:

Sr. No.	Purpose for water consumed	Water consumption quantity (CMD)
1.	Industrial Cooling, spraying in mine pits or boiler feed	21.10
2.	Domestic purpose	10.00
3.	Processing whereby water gets polluted & pollutants are easily biodegradable	16.00
4.	Processing whereby water gets polluted & pollutants are not easily biodegradable and are toxic	0.00
5.	Gardening	47.9

6. The Applicant shall provide Specific Water Pollution control system as per the conditions of EP Act, 1986 and rule made there under from time to time/ Environmental Clearance/ CREP guidelines.



SCHEDULE-II

Terms & conditions for compliance of Air Pollution Control:

- As per your application, you have provided the Air pollution control (APC) system and erected following stack (s) to observe the following fuel pattern:

Stack No.	Source	APC System provided/proposed	Stack Height(in mtr)	Type of Fuel	Sulphur Content(in %)	Pollutant	Standard
S-1	Boiler (850 Kg/H) Existing	Stack	11.00	LDO 70 Lit/Day	1.8	TPM	115 Mg/Nm ³
						SO ₂	24.19 Kg/Day
S-2	DG Set	Acoustic Enclosure Stack	3.00	HSD 25 Kg/Hr	1	SO ₂	4 Kg/Day
S-3	DG Set	Acoustic Enclosure Stack	3.00	HSD 25 Kg/Hr	1	SO ₂	4 Kg/Day
S-4	Boiler - (850 kg/Hrx 5 Nos.)	Stack	30.00	LDO 8400 Kg/Day	1.8	SO ₂	302 Kg/Day
				[OR] PNG 4710 m3/day	-	NO _x	50 PPM
S-5	Thermic Fluid Heater	Stack	30.00	LDO 625 Kg/Hr	1.8	SO ₂	270 Kg/Day
				[OR] PNG 8500 m3/day	-	NO _x	50 PPM
S-6	D.G Set (500 KVA x 2 Nos.)	Acoustic Enclosure Stack	3.00	HSD 80 Kg/Hr	1	SO ₂	12.8 Kg/Day
				- 0 --NA--	-		
S-7	New Process vent for the operation area for VOC	Scrubber	11.00	-	-	Acid Mist	35 Mg/Nm ³
S-8	New process vent for SO ₂ emissions	Scrubber	11.00	- 0 --NA--	-	SO ₂ (process)	50 PPM
				- 0 --NA--	-		

[D.G Set stack height shall be above roof of the building]

- The Applicant shall provide Specific Air Pollution control equipments as per the conditions of EP Act, 1986 and rule made there under from time to time/ Environmental Clearance / CREP guidelines.
- The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacement/alteration well before its life come to an end or erection of new pollution control equipment.
- The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).

5. Solvent Management shall be carried out as follows:
- a. Reactors shall be connected to Water / Chilled Water /Brine Condenser system.
 - b. Reactors and solvent handling pumps shall have mechanical seals to prevent the leakages.
 - c. The condensers shall be provided with adequate Heat transfer area (HTA) and residence time so as to achieve more than 97% overall recovery
 - d. Solvents shall be stored in a separate space specified with all safety measures.
 - e. Proper earthing shall be provided in all the equipment's, wherever solvent handling is done.
 - f. Entire plant shall be flame proof. The solvent storage tanks shall be provided with breather valve to prevent losses.
 - g. All the solvent storage tanks shall be connected with vent condensers with Water / chilled water / Brine circulation.
 - h. Fugitive emissions shall be controlled at 99.95% with effective chillers.
 - i. Solvent transfer shall be through pump.
 - j. Metering and control of quantities of active ingredients to minimize wastes.
 - k. Use of automatic filling to minimize spillage.
 - l. Use of close feed system into batch reactors.
 - m. Venting equipment through vapour recovery system.



SCHEDULE-III

Details of Bank Guarantees:

Sr. No	Consent (C2E/C2O/C2R)	Amt of BG Imposed	Submission Period	Purpose of BG	Compliance Period	Validity Date
1	C to O	Rs. 5 Lakh	Existing to be extended	Towards compliance of Environmental Clearance	30.09.2025	31.03.2026
2	C to O	Rs. 2 Lakh	Existing to be extended	Towards compliance consent conditions.	30.09.2025	31.03.2026
3	C to O	Rs. 5 Lakh	Existing to be extended	Towards Operation and Maintenance of Pollution Control Systems	30.09.2025	31.03.2026

****Existing BG obtained for above purpose if any, may be extended for period of validity as above.**

If the above Bank Guarantee is not submitted within stipulated period, then 12% interest will be levied as a penalty as per circular dtd 29/02/2024 No.

BO/MPCB/AS(T)/Circular/B-240229FTS0122

BG Forfeiture History

Srno.	Consent (C2E/C2O/C2R)	Amount of BG imposed	Submission Period	Purpose of BG	Amount of BG Forfeiture	Reason of BG Forfeiture
NA						

BG Return details

Srno.	Consent (C2E/C2O/C2R)	BG imposed	Purpose of BG	Amount of BG Returned
NA				

SCHEDULE-IV

General Conditions:

1. The Energy source for lighting purpose shall preferably be LED based
2. The PP shall harvest rainwater from roof tops of the buildings and storm water drains to recharge the ground water and utilize the same for different industrial applications within the plant
3. Conditions for D.G. Set
 - a) Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.
 - b) Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.
 - c) Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper siting and control measures.
 - d) Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
 - e) A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use.
 - f) D.G. Set shall be operated only in case of power failure.
 - g) The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set.
 - h) The applicant shall comply with the notification of MoEFCC, India on Environment (Protection) second Amendment Rules vide GSR 371(E) dated 17.05.2002 and its amendments regarding noise limit for generator sets run with diesel.
4. The applicant shall maintain good housekeeping.
5. The non-hazardous solid waste arising in the factory premises, sweepings, etc. be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal of solid waste.
6. The applicant shall not change or alter the quantity, quality, the rate of discharge, temperature or the mode of the effluent/emissions or hazardous wastes or control equipments provided for without previous written permission of the Board. The industry will not carry out any activity, for which this consent has not been granted/without prior consent of the Board.
7. The industry shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
8. The industry shall submit quarterly statement in respect of industries obligation towards consent and pollution control compliance's duly supported with documentary evidences (format can be downloaded from MPCB official site).
9. The industry shall submit official e-mail address and any change will be duly informed to the MPCB.
10. The industry shall achieve the National Ambient Air Quality standards prescribed vide Government of India, Notification No. B-29016/20/90/PCI-L dated. 18.11.2009 as amended.
11. The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system or an extension or addition thereto.

12. The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.
13. The PP shall provide personal protection equipment as per norms of Factory Act 1948
14. Industry should monitor effluent quality, stack emissions and ambient air quality monthly/quarterly.
15. Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.
16. The applicant shall provide an alternate electric power source sufficient to operate all pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms and conditions of this consent.
17. The industry shall recycle/reprocess/reuse/recover Hazardous Waste as per the provision contain in the Hazardous and Other Wastes (M & TM) Rules 2016, which can be recycled /processed /reused /recovered and only waste which has to be incinerated shall go to incineration and waste which can be used for land filling and cannot be recycled/reprocessed etc. should go for that purpose, in order to reduce load on incineration and landfill site/environment.
18. An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
19. Industry shall strictly comply with the Water (P&CP) Act, 1974, Air (P&CP) Act, 1981 and Environmental Protection Act, 1986 and industry specific standard under EP Rules 1986 which are available on MPCB website (www.mpcb.gov.in).
20. Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of the collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes/sewers downstream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system.
21. Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
22. The industry should not cause any nuisance in surrounding area.
23. The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB (A) during day time and 70 dB (A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.
24. The industry shall create the Environmental Cell by appointing an Environmental Engineer, Chemist and Agriculture expert for looking after day to day activities related to Environment and irrigation field where treated effluent is used for irrigation.
25. The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.

26. The industry should comply with the Hazardous and Other Wastes (M & TM) Rules, 2016 and submit the Annual Returns as per Rule 6(5) & 20(2) of Hazardous and Other Wastes (M & TM) Rules, 2016 for the preceding year April to March in Form-IV by 30th June of every year.
27. The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.
28. The applicant shall bring minimum 33% of the available open land under green coverage/ plantation. The applicant shall submit a yearly statement by 30th September every year on available open plot area, number of trees surviving as on 31st March of the year and number of trees planted by September end.
29. The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions.
30. The firm shall submit to this office, the 30th day of September every year, the Environment Statement Report for the financial year ending 31st March in the prescribed FORM-V as per the provisions of Rule 14 of the Environment (Protection) (second Amendment) Rules, 1992.
31. You shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.
32. The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).
33. The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.

This certificate is digitally & electronically signed.
